# Lecture 24 POLYMERS





(1881 - 1965)

Wallace Hume Carothers (1896 - 1937)



April 13, 2016

Hermann Staudinger

## **Synthesis of Amines**





#### Alkylation of Ammonia

This method <u>doesn't</u> work well in practice. Usually gives a mixture of primary, secondary, and tertiary amines, plus the quaternary salt.



# Example $\begin{array}{c} & & & \\ & & & \\ & & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ &$

#### CH<sub>3</sub>(CH<sub>2</sub>)<sub>6</sub>CH<sub>2</sub>NHCH<sub>2</sub>(CH<sub>2</sub>)<sub>6</sub>CH<sub>3</sub>

(43%)

 As octylamine is formed, it competes with ammonia for the remaining 1-bromooctane.
 Reaction of octylamine with 1-bromooctane gives *N*,*N*-dioctylamine.



#### Siegmund Gabriel 1851-1924





#### The Gabriel Synthesis

- Gives primary amines without formation of secondary, etc. amines as byproducts
- Uses an S<sub>N</sub>2 reaction on an alkyl halide to form the C—N bond
- The nitrogen-containing nucleophile is *N*-potassiophthalimide





#### **N-Potassiophthalimide**

• the pKa of phthalimide is 8.3

 N-potassiophthalimide is easily prepared by the reaction of phthalimide with KOH





#### N-Potassiophthalimide as a nucleophile





#### **Cleavage of Alkylated Phthalimide**



Imide hydrolysis is nucleophilic acyl substitution !!

 $H_2N - R$ 



#### **Cleavage of Alkylated Phthalimide**

 Hydrazinolysis is an alternative method of releasing the amine from its phthalimide derivative





## Example





## Example





#### **Preparation of Amines by Reduction**

 Almost any nitrogen-containing compound can be reduced to an amine, including: nitriles, nitro-substituted benzene derivatives and amides



#### Synthesis of Amines via Nitriles

 S<sub>N</sub>2 reaction, followed by reduction, gives a primary alkylamine.



CH<sub>3</sub>CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>NH<sub>2</sub>



#### Synthesis of Amines via Nitriles



CH<sub>3</sub>CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>CH<sub>2</sub>NH<sub>2</sub>



#### Synthesis of Amines via Nitroarenes





#### Synthesis of Amines via Amides



CH<sub>2</sub>N(CH<sub>3</sub>)<sub>2</sub>

only LiAlH<sub>4</sub> is an appropriate reducing agent for this reaction





# Plastics !!!!

The Graduate (1967): Recent college graduate Benjamin Braddock is trapped into an affair with Mrs. Robinson, who happens to be the wife of his father's business partner and then finds himself falling in love with her teenage daughter, Elaine.









## **Polymer Chemistry**

- I encourage you to take ChE 355
  Introduction to Polymers (Dr. Ellison)
- Most chemical engineers will work with organic materials in their career
- Nearly all of you will encounter polymer materials issues in you work.
- If you are going to be a chemical engineer, you are going to work with polymers in some way!









A Polyethylene Plant 500,000 Metric Tons / year

## **Supplemental Problem**

- The world wide production of polyethylene in 2015 was on the order of 100 million metric tons.
- Austin ranks No. 9 nationally for largest home sizes. A typical house in Austin is 1,837 square feet.

 Assuming a density of 1 gram/cc, no interior walls or other complexity, how many 1,837 square foot homes with 8 foot ceilings would be required to contain all of tis this polymer???



## What are Polymers??



Jöns Jacob Berzelius (1779-1848)

Berzelius coined the term "polymer" in 1833 to describe organic compounds that share identical empirical formulas but differ in overall molecular weight ... a kind of "isomer"... acetylene cyclobutadiene, benzene and styrene, for example.

This concept lasted until Carothers.



## **Organic Polymer Chemistry**

 <u>Polymer:</u> from the Greek, poly + meros, many parts. Any long-chain molecule synthesized by linking together repeat units called monomers

 <u>Monomer</u>: from the Greek, mono + meros, single part. The simplest non-redundant unit from which a polymer is synthesized

 <u>Plastic</u>: a polymer that can be molded when hot and retains its shape when cooled....also more precisely called a thermoplastic



## "Plastics"...

 Thermoplastic: a polymer that can be melted and molded into a shape that is retained when it is cooled

 Thermoset: a polymer that can be molded when it is first prepared, but once it is cooled, hardens irreversibly and cannot be remelted



## **Natural Polymers**

- Natural polymeric materials have been used throughout history for clothing, decoration, shelter, tools, weapons, and writing materials
- Examples of natural polymers:
  - Shellac
  - Cellulose (wood)
  - Hair
  - Silk
  - Rubber
- Modified natural polymers
  - Nitrocellulose (lacquer, smokeless powder)
  - Rayon, etc



## Shellac





Bug



Lots of bug "do do"

Bug "do do"

#### It takes 100,000 lac bugs to make 500 g of shellac



# Shellac

- natural polymer secreted by a southeast Asian lac beetle
- Excellent quality of molding detail leads to:
- Early 78 rpm records
  - 25% "shellac", cotton filler, powdered slate, and a small amount of wax







## Natural Rubber







The Mayan Ball Game: life or death with a little rubber ball...





- The Ball Court was used for symbolic religious games.
- It is formed of two parallel walls.



## Cotton





## Wool





### Cellulose

Cellulose is the most widely distributed plant skeletal polysaccharide. It constitutes over half of the cell wall material of wood. Cotton is almost pure cellulose.

Cellulose is a linear polysaccharide of D-glucose units joined by b-1,4-glycosidic bonds.





## Cellulose

- The average MW of cellulose in 400,000 g/mol, corresponding to about 2200 D-glucose units per molecule.
- Cellulose molecules act a lot like stiff rods and align themselves side by side into well-organized waterinsoluble fibers. The -OH groups form numerous intermolecular hydrogen bonds adding strength to the network.
- This arrangement leads to high mechanical strength and water insolubility, hence the strength and utility of wood and cotton fiber.

Chemistry 3281



Rayon is made by first treating cellulose with carbon disulfide in base solution.

$$\begin{array}{c} S \\ \hline Cellulose-OH + CS_2 \end{array} \xrightarrow{NaOH} Cellulose-O - C - S - N a + \\ \hline cellulose xanthate \end{array}$$

Then the solution of cellulose xanthate is passed through a small Orifice or slit into an acidic solution.

Cellulose-OH



## **Cellulose** acetate





![](_page_34_Picture_3.jpeg)

![](_page_34_Picture_4.jpeg)

![](_page_34_Picture_5.jpeg)

![](_page_35_Picture_0.jpeg)

![](_page_35_Picture_1.jpeg)

![](_page_35_Picture_2.jpeg)

## **The Association People**

![](_page_36_Picture_1.jpeg)

Graham thought that cellulose and other colloids consisted of large numbers of structurally simple molecules held together by "association." ....also called "partial valency" ??!!

Thomas Graham 1805-1869

![](_page_36_Picture_4.jpeg)

![](_page_37_Picture_0.jpeg)

## Hermann Staudinger 1881-1965

The statement of a German chemist after a debate with Staudinger in 1926: 'We are shocked like zoologists would be if they were told somewhere in Africa an elephant was found who was 1600 feet long and 300 feet high'. Staudinger received the Nobel Prize in chemistry in 1953.

![](_page_37_Picture_3.jpeg)

![](_page_38_Figure_0.jpeg)

![](_page_38_Picture_1.jpeg)

## Science Wins

If the total mass of dissolved material is known, depression of freezing point, elevation of boiling point, and osmotic pressure, colligative properties give an easy way to estimate the molecular weight of the substance. Eventually, the tiny osmotic pressures and freezing point depressions seen in polymer solutions could no longer be ignored, or attributed to small amounts of a low molecular weight impurity.

![](_page_39_Picture_2.jpeg)

# Freezing Point Depression $\Delta T_f = -i K_f C_m$

- freezing point depression ΔT<sub>f</sub> is a colligative property of the solution, and for dilute solutions is found to be proportional to the molal concentration C<sub>m</sub> of the solution. K<sub>f</sub> is called the freezing-point-depression constant for the solvent (1.86 °C/kg/mol for H<sub>2</sub>O) and i is the the van't Hoff factor which represents the number of dissociated moles of particles per mole of solute
- For sucrose, i = 1; for NaCl, i = 2 and for CaCl<sub>2</sub>, i = 3

![](_page_40_Picture_3.jpeg)

## Herman Francis Mark

May 3, 1895 — April 6, 1992

![](_page_41_Picture_2.jpeg)

![](_page_41_Picture_3.jpeg)

![](_page_41_Picture_4.jpeg)

![](_page_41_Picture_5.jpeg)

## X-Ray Crystal Structures

![](_page_42_Picture_1.jpeg)

![](_page_42_Picture_2.jpeg)

#### Mark and Staudinger fight over stiffness

![](_page_42_Picture_4.jpeg)

#### Wallace Hume Carothers 1896-1937

![](_page_43_Picture_1.jpeg)

Inventor of Nylon ... US patent 2,130,947

See http://www.invent.org/hall\_of\_fame/28.html Chemistry 328N

![](_page_43_Picture_4.jpeg)